### Approve Transaction Amount: Engine Generator 2 Rebuild

April 24, 2025

#### **Engines at the District**

- Engine Blower
  - Provides aeration for the east side of the plant
- Engine Generators 1 and 2
  - Provide up to 10,800 kWh each per day
  - Use ~145,000 cubic feet of biogas each per day
  - Save the district nearly \$1,000 per day each in energy cost
- Produce less GHG emissions than flaring

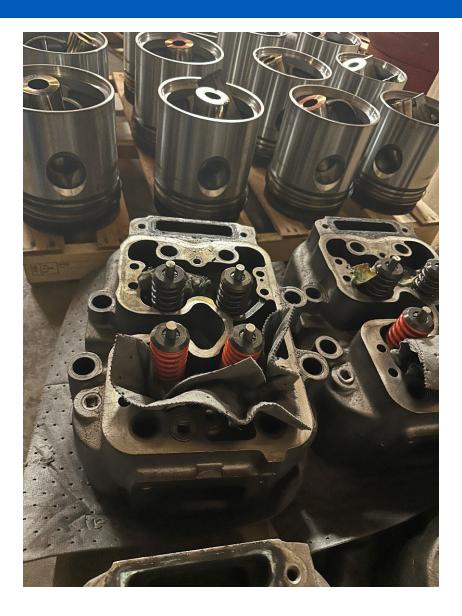
#### **Engine Maintenance**

- Routine Preventative Maintenance
  - Based on Air Permit requirements
  - Long and short PMs every 1440 hours (60 days)
- Minor Engine Overhauls
  - Occur around 40,000 hours (~4.5 years)
  - Cylinder head replacement
  - General condition assessment
- Major Engine Rebuilds
  - Occur around 80,000 hours (~9 years)
  - Removed and sent to rebuild facility
  - Replacement/rebuilding of wear components
  - Cleaning and repainting

#### **Engine 2 Rebuild Timeline**

- March 6, 2025-Opened bids for planned minor overhaul
  - Contracted with Rush Power Systems for \$44,745.80.
- April 2, 2025-Rush Power Systems began work
  - Found condition issues immediately upon cylinder head removal
  - Proceeded with disassembly to determine scope of needed repairs with MMSD approval
- April 8, 2025-Met and discussed findings and options with MMSD staff
  - Determined a full rebuild would be the best option for MMSD to prevent catastrophic failure
  - Cost of additional repairs is \$220,278.38
  - Total cost of project is \$265,024.18
  - Timeline to repair is 6 weeks from approval















#### **Future of the Engines**

- Must remain operational for the immediate future
  - Production of electricity and process air
  - Critical producer of process heat
  - Consumption and beneficial use of biogas
- Liquid Process Improvements Phase 2 Project
  - No effect on engines
- Heat and Power Facility Plan
  - Future end use of biogas will be decided upon completion
  - Full implementation 5-10 years away
  - Future of current engines is unknown

#### Recommendation

- MMSD staff recommend a full rebuild of Engine 2
  - A full rebuild should keep engine reliable until future heat and power projects.
  - Well still require future minor overhaul and routine PMs
- Approve Resolution 2025-04-24-R6
  - Hire Rush Power Systems to complete the rebuild of Engine 2
  - Total cost of all repairs to not exceed \$300,000

## **Questions?**

Madison Metropolitan Sewerage District

# Thank you