Madison Metropolitan Sewerage District engineers have used trenchless technologies in 34 projects, spanning the years from 2000 to today. Project engineers Jeff Klawes, Eric Hjellen and Theran Jacobson compiled a list of these trenchless crossings and the technologies used.

| Project                             | Size<br>[Dia (in) – | Trenchless<br>Technology  | Year | Trenchless Installation<br>Crossing |
|-------------------------------------|---------------------|---------------------------|------|-------------------------------------|
|                                     | Length (ft)]        | Method                    |      | erecenng                            |
| PS 17 Force Main                    | 42" sewer           | Pilot Tube                | 2024 | Military Ridge State Trail          |
| Relief – Phase 2                    | 105'                | Microtunnel               |      | (Railroad Corridor)                 |
| PS 17 Force Main                    | 72" casing          | Pipe Ramming              | 2021 | CTH M / S. Main Street              |
| Relief – Phase 1                    | 160'                | with Auger Bore           |      |                                     |
| WI Shorewood                        | 48" casing          | Jack and Bore             | 2022 | RR Tracks                           |
| Relief - Phase 2                    | 45'                 |                           |      |                                     |
| NEI – Truax Relief                  | 60" casing          | Pilot Tube Auger          | 2019 | USH 151 / E.                        |
|                                     | 160'                | Bore with Pipe<br>Ramming |      | Washington Avenue                   |
| PS 12 Force Main                    | 54" casing          | Pipe Ramming              | 2016 | McKee Rd / PD                       |
| Relocation                          | 163'                | with Auger Bore           |      |                                     |
| NEI – SEI to FEI                    | 48" sewer           | Microtunnel               | 2013 | USH 51 / Stoughton                  |
| Relief/Replacement                  | 228'                |                           |      | Road                                |
| NEI – SEI to FEI                    | 60" sewer           | Microtunnel               | 2013 | E. Broadway &                       |
| Relief/Replacement                  | 195'                |                           | 0010 | Unnamed Tributary                   |
| NEI – SEI to FEI                    | 48" sewer           | Microtunnel               | 2013 | USH 12/18, Beltline                 |
| Relief/Replacement PS 18 Force Main | 194'                | Tunnal Paring             | 2014 | Highway<br>Monona Drive             |
| PS 18 FOICE Main                    | 66" casing<br>148'  | Tunnel Boring<br>Machine  | 2014 | Monona Drive                        |
| PS 18 Force Main                    | 66" casing          | Pilot Tube                | 2014 | W. Broadway & Yahara                |
|                                     | 207'                | Microtunnel &             |      | River                               |
|                                     |                     | Pipe Ramming              |      |                                     |
| PS 18 Force Main                    | 66" casing<br>267'  | Pipe Ramming              | 2014 | USH 12/18, Beltline<br>Highway      |
| PS 18 Force Main                    | 66" casing          | Tunnel Boring             | 2014 | Railroad                            |
|                                     | 140'                | Machine                   |      |                                     |
| PS 18 Force Main                    | 66" casing          | Tunnel Boring             | 2014 | South Town Drive /                  |
|                                     | 179'                | Machine                   |      | Moorland Road                       |
| NEI – PS 10 to Lein                 | 87" casing          | Tunnel Boring             | 2010 | Sycamore Ave                        |
| Road                                | 130'                | Machine                   |      |                                     |
| Relief/Replacement                  | <u> </u>            | Microture                 | 0010 |                                     |
| NEI – PS 10 to Lein<br>Road         | 60" sewer<br>225'   | Microtunnel               | 2010 | USH 51 / Stoughton<br>Road          |
| Relief/Replacement                  | 225                 |                           |      | nuau                                |
| NEI – PS 10 to Lein                 | 60" sewer           | Microtunnel               | 2010 | STH 30                              |
| Road Relief /                       | 322'                |                           |      |                                     |
| Replacement                         |                     |                           |      |                                     |
| PS 1 North Basin Int                | 60" casing          | Pipe Ram                  | 2002 | Burke Outfall                       |
|                                     | 20'                 |                           |      |                                     |

| Project   | Size<br>[Dia (in) –<br>Length (ft)]                      | Trenchless<br>Technology<br>Method | Year | Trenchless Installation<br>Crossing  |
|---|--|------------------------------------|------|--|
| PS 1 North Basin Int  | 36" casing<br>65'  | Auger Bore                         | 2002 | CanPac Railroad in<br>Commercial Ave   |
| Crosstown Force<br>Main Replacement<br>– 14 crossings in<br>total | 48" casing<br>for all<br>Length<br>ranges: 30' -<br>120' | Multiple methods                   | 2002 | Crossings included<br>large storm sewers; RR<br>tracks; multiple arterial<br>streets, and MG&E<br>tunnels. |
| WI Campus Relief -<br>Phase II                                    | 48"<br>600'  | Microtunnel                        | 2000 | Campus Drive   |
| WI Campus Relief -<br>Phase II                                    | 48" casing<br>44'  | Hand mine                          | 2000 | WI & Southern Railroad   |

Complied on March 12, 2024